

## STEP 6 Tube cutting

# INSTRUCTIONS AMENDMENT SEE UNDERLINED

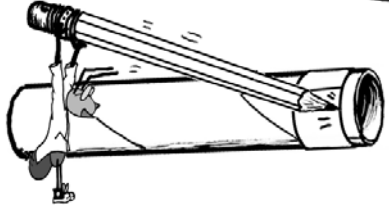
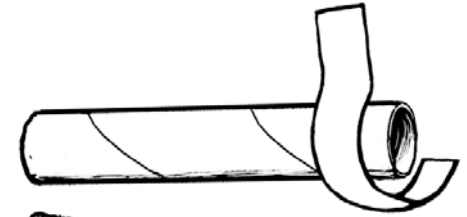
From your wrap sheet, cutout the "Tube Cutting Guide". You'll know this item by the big printing that says "Tube Cutting Guide" on it. Make sure that the cut lines are straight as those edges will be used in marking tubes.

Wrap the tube cutting guide snugly around your T-50 tube and form the guide into a ring. Tape may be used to hold that shape. Then take a pencil and using the guide as a guide draw two rings around the tube so as to form 3 segments. Segment one must be  $\frac{3}{8}$  of an inch long and segment two must be 1 inch long. The remaining tube is all that remains and it will be called segment three because it sounds more planned than just calling it "all that remains." Segment one will become your interstage band. Segment two will become your second stage body tube and segment three will be the forward section of the booster stage.

Do NOT throw away your "Tube Cutting Guide." You'll need it in step 12.

## STEP 7 The forward section of the booster stage

Take the two centering rings and slide both over the core tube with the first being located 1/2 of an inch from the end of the tube and the second being flush with the end of the tube. Glue in place and allow to dry.



SEGMENT THREE    SEGMENT TWO    SEGMENT ONE

